

GP1023 LIFTER PRE-LOAD - .100" - .115" Cold

Below is the minimum number of turns or hex flats based on the threads per inch of the pushrod adjuster for proper preload.

24 Threads/Inch	2-1/2 Turns	15 Flats
28 Threads/Inch	2-3/4 Turns	16-1/2 Flats
32 Threads/Inch	3 Turns	18 Flats

11/2014

Installation Tips

1. It is very important to insure that no dirt or debris is introduced into the lifters. If your engine had previously had a failure, be sure the engine is thoroughly clean and free of debris before installing the lifters.
2. **Do not** wash the lifters in solvent.
3. **Do not** attempt to dis-assemble the lifters.
4. Soak lifters in engine oil for at least one hour. Rotate the roller in the oil to be sure the bearing is lubricated. **Do not** use moly assembly lube.
5. Adjust pre-load from the top down. **Do not** bottom the lifters and adjust from the bottom up.
6. If a ticking noise occurs immediately after start-up, continue to run the engine to allow oil to fill the lifter completely.
7. If any problems occur during future operation, contact your dealer.